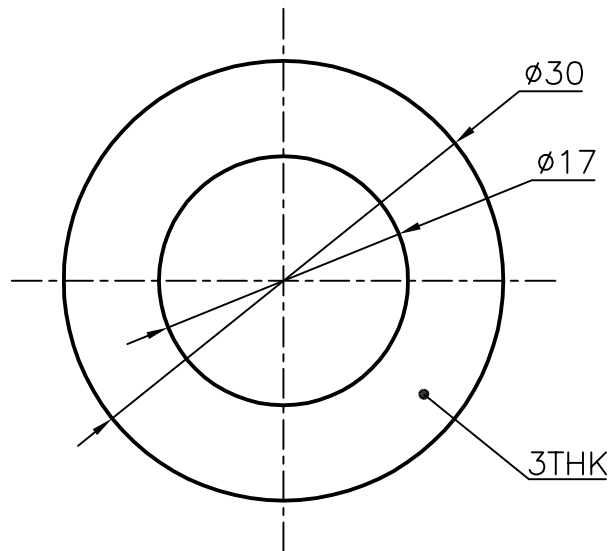





MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.						PROTO/PILOT/PRODUCTION			
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									



UNCONTROLLED COPY

SIZE: M16

MATERIAL: EPDM

—	—	—	RUBBER GASKET				ø30x3THK		EPDM		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION				SIZE		COMPANY STD./I.S		Wt. (Kg)
											MATERIAL
SL No.	QTY	DRG. / STOCK No.	DESCRIPTION				SIZE		COMPANY STD./I.S		Wt.Kg.
DETAIL PARTS											MATERIAL
						PRODUCT					
						DMRC 8 CAR					
									SURFACE TREATMENT		
									APPROVED	AMIT BANERJEE	28.10.08
									CHECKED	SUDARSHAN M	28.10.08
									DRAWN	SOURAV DEY	27.10.08
1	ECN 90900396 ()REVISED & REDRAWN	20/09/2014							REF DRG		
									SCALE		SHEET 1 OF 1
ALT	CHANGES / ECN No.	DATE	BY	CHKD	APP	QTY	NEXT ASSY	MODEL	2:1		Wt (Kg)
 BEML LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075									TITLE		ALT
									DRG No.		
									909-60390		
									RUBBER GASKET M16		